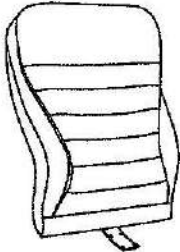

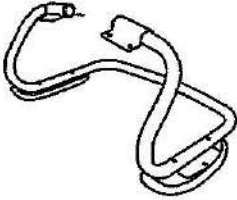
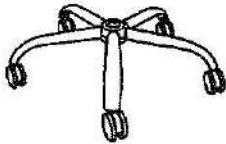
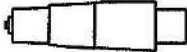





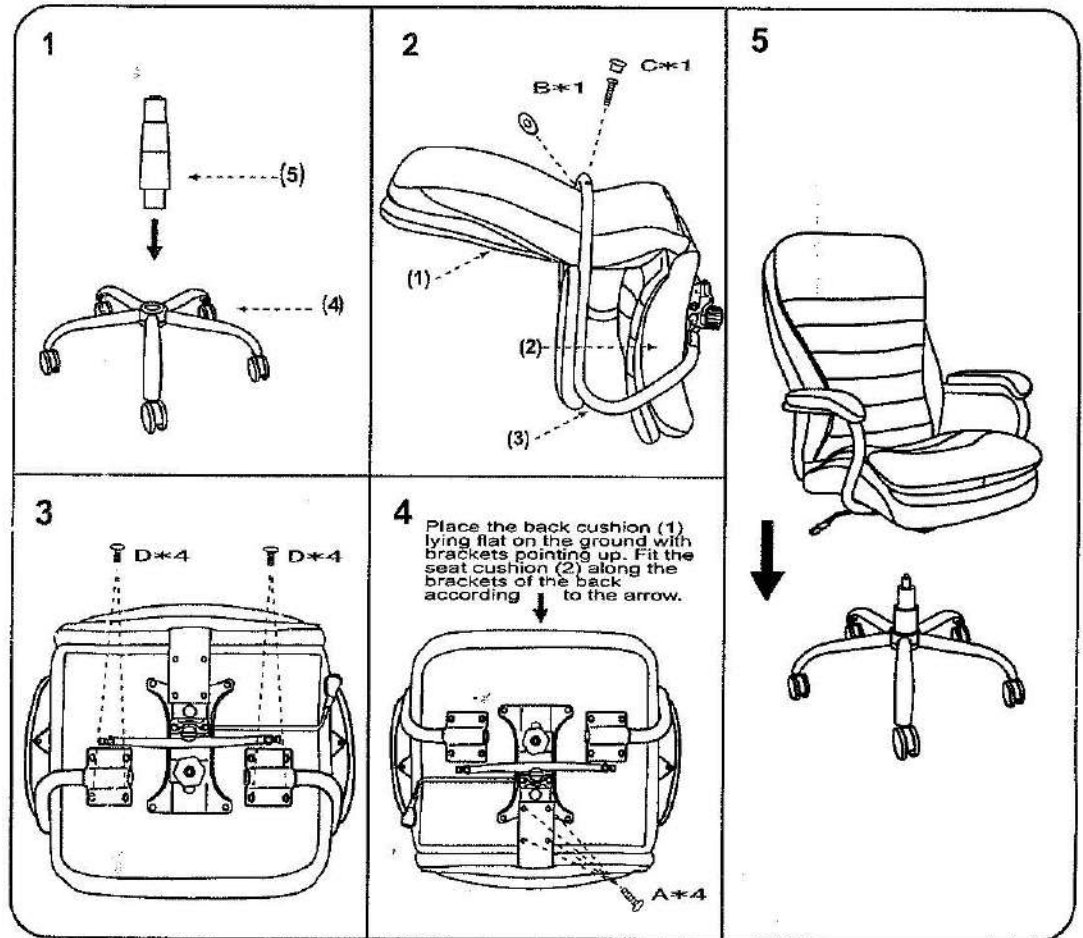


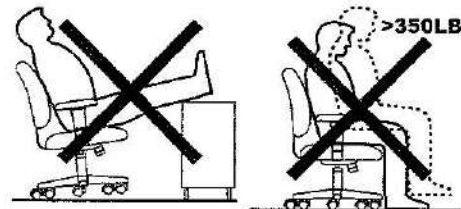
MODEL : GOLIATH B991

**IMPORTANT NOTICE:  
HARDWARE PACKAGE IS ATTACHED ON THE  
BOTTOM OF SEAT CUSHION.**

<p>(1)</p>  <p>Back</p>	<p>(2)</p>  <p>Seat &amp; Mechanism</p>	<p>(3)</p>  <p>Arm Frame</p>
<p>(4)</p>  <p>L370 W/Casters</p>	<p>(5)</p>  <p>Knee Tilt Gas Lift</p>	
<p>(A)-4pcs</p>  <p>M6*30 BACK BAR SCREW</p>	<p>(B)-1pcs</p>  <p>M6*55 BACK SCREW</p>	<p>(C)-1pcs</p>  <p>CAP</p>
<p>(D)-8pcs</p>  <p>M6*25 ARM SCREW</p>	<p>(E)-1pcs</p>  <p>ALLEN KEY</p>	



**Max User Weight 350lbs/159Kilos**



Teknik Office Ltd, West One 63-67 Bromham Road, Bedford, MK40 2FG TEL:01234 328804 FAX:01234 342446

If you encounter any problems with the operation of your chair, please refer to the downloads section of our web site - [www.teknikoffice.co.uk](http://www.teknikoffice.co.uk)

# INSTRUCTIONS FOR ASSEMBLING THE TITAN BACKREST TO SEAT AND ARMS

These are the components you will need to assemble this part of the chair – Seat, Backrest, Arm Frame and screws

All threads are checked at our Production but for your own peace of mind, check the back screw into the back rest by lightly turning clockwise. Remove screw when satisfied.

1.



2.



Using one hand as support, place the arm frame over the backrest, align the holes and insert the back bolt in. Tighten using the allen key. (Take care not to cross thread the screw – if you feel resistance, take screw out and start again)

Once fully tightened, your back rest and arms should look like this:

3.



4.

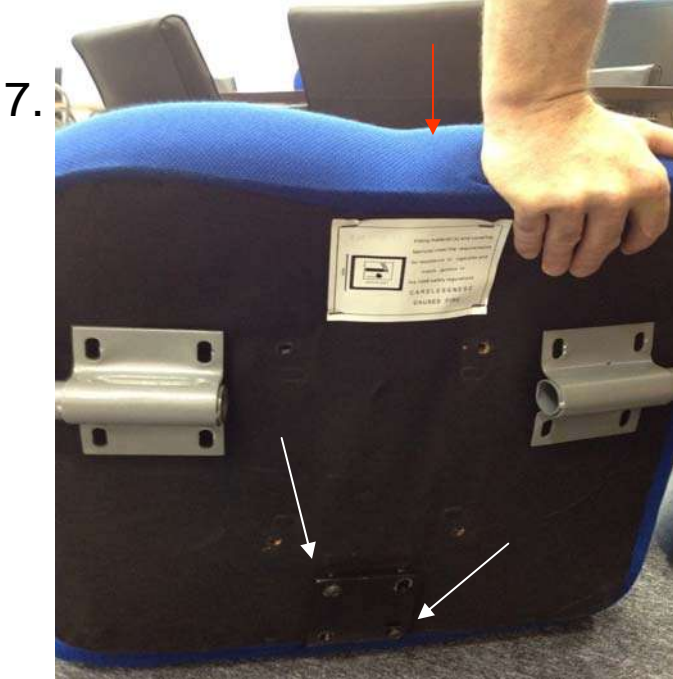


Now, you'll need to turn the chair over.

Add the seat.



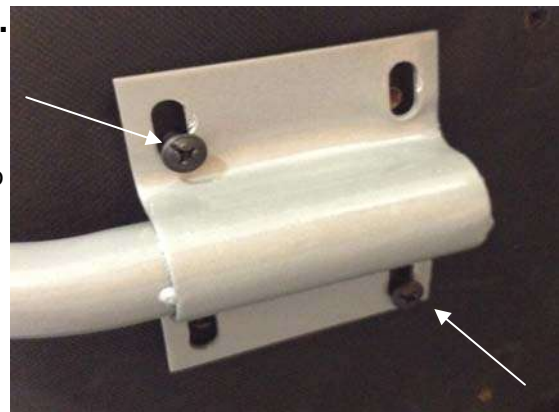
Push down on the seat firmly until the holes align at the bottom. Screw in loosely, 2 of the bolts in a diagonal formation as seen below



8. Screw in the remaining bolts (keep them loose)



9. Repeat the process with the arms. Two screws in loose diagonal formation. (BOTH SIDES)



10. Now, screw the remaining arm bolts loosely so it looks like this:



11. You can now tighten all the screws and the seat is ready for the mechanism and 5\* base.

**PLEASE CONTACT  
01234 328804  
IF YOU REQUIRE  
FURTHER ASSISTANCE**