



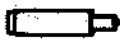









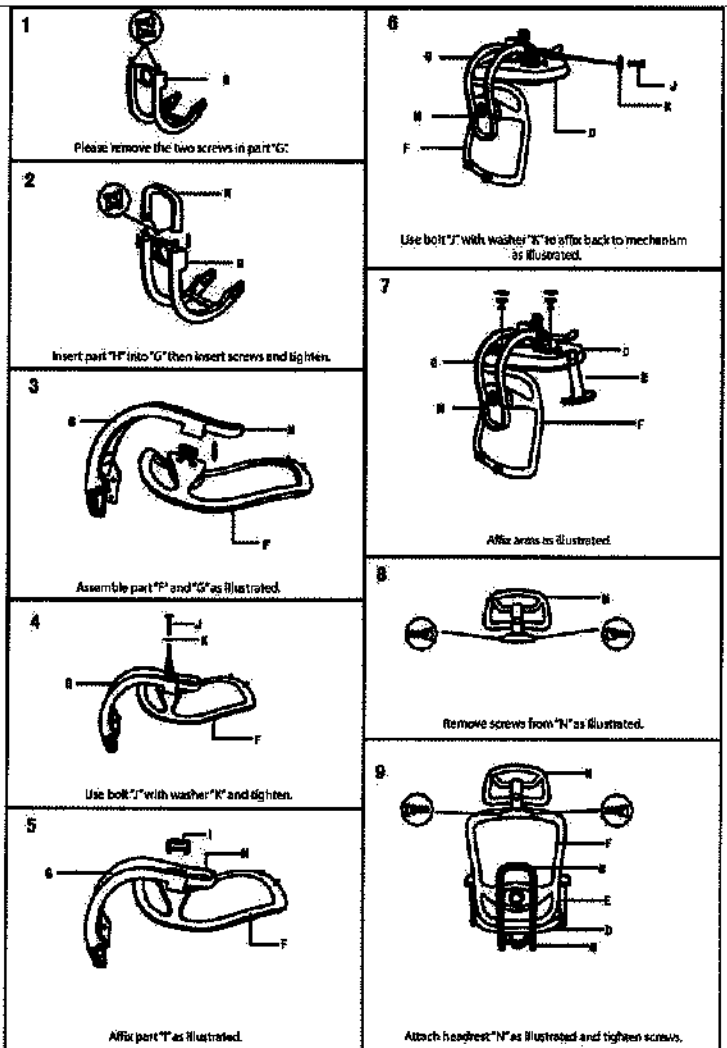


**PARTS LIST**

| Name                    | Part   | Qty | Name                      | part   | Qty |
|-------------------------|--|-----|---------------------------|--|-----|
| A<br>Caster             |   | 5   | H<br>back frame           |   | 1   |
| B<br>base               |   | 1   | I<br>finishing cover      |   | 1   |
| C<br>gas lift           |   | 1   | J<br>screw<br>M8x30mm     |   | 12  |
| E<br>seat and mechanism |   | 1   | K<br>washer<br>6x22x1.5mm |   | 12  |
| E<br>arm rest           |   | 2   | L<br>Allen Key<br>5mm     |   | 1   |
| F<br>back               |   | 1   | M<br>Allen Key<br>4-mm    |   | 1   |
| G<br>main lumbar frame  |  | 1   | N<br>head rest            |  | 1   |



**1**  
Please remove the two screws in part "G".

**2**  
Insert part "F" into "G" then insert screws and tighten.

**3**  
Assemble part "I" and "G" as illustrated.

**4**  
Use bolt "J" with washer "K" and tighten.

**5**  
Affix part "E" as illustrated.

**6**  
Use bolt "J" with washer "K" to affix back to mechanism as illustrated.

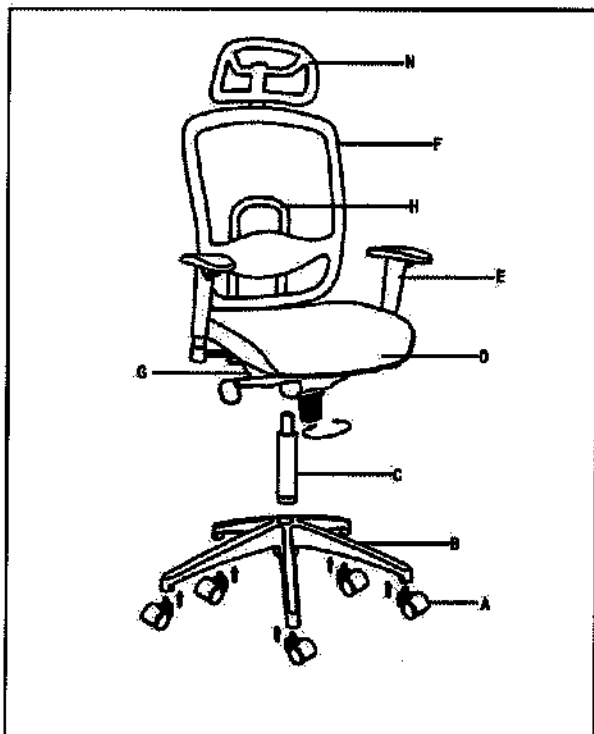
**7**  
Affix arms as illustrated.

**8**  
Remove screws from "N" as illustrated.

**9**  
Attach headrest "N" as illustrated and tighten screws.



**DPA80HBSY/AHR**



**WARNING:**  
 DO NOT STAND ON THIS CHAIR OR DO NOT USE THIS CHAIR AS A STEP LADDER.  
 USE THIS PRODUCT ONLY FOR SEATING ONE PERSON AT A TIME.  
 DO NOT USE THIS CHAIR UNLESS ALL BOLTS, SCREWS AND NUTS ARE FIRMLY SECURED.  
 AT LEAST EVERY 4 MONTHS, CHECK ALL BOLTS, SCREWS AND NUTS TO BE SURE THEY ARE TIGHT.  
 IF PARTS ARE MISSING, BROKEN, DAMAGED OR WORN, STOP USE OF THIS PRODUCT UNTIL REPAIRS  
 ARE MADE USING FACTORY AUTHORIZED PARTS.  
 FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY.



**ASSEMBLY INSTRUCTIONS**



**DPA80HBSY/AHR**